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Industries, Inc Technical Bulletin

Bulletin No	10	2005-01	Issued:	03/11/05	Revised:	Page 1 of 1
Equipment	1 Gallon Bail-O-Matic			Model: DS		
Topic	Discharge Photoeye Brackets					

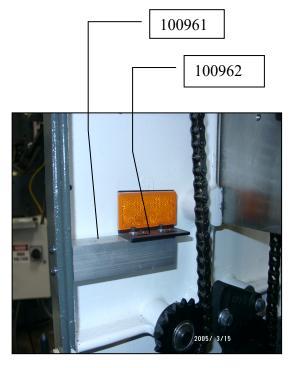
<u>Issue</u>

An Issue relating to the Bail-O-Matic cycle speed and the mounting position of the discharge photoeye has been observed. Moving the photoeye toward the main plate enables the cycle to reset sooner, allowing the machine to index cans quicker. The updated bracketry and part numbers can be seen below. The correct bracket lengths are indicated below:

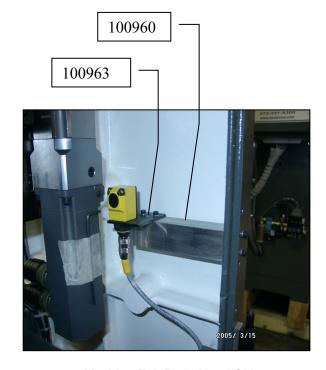
100960 = 4-3/4" 100961 = 5"

Recommendation

Replace brackets.



Machine Exit Left Hand Side Looking Upstream



Machine Exit Right Hand Side Looking Upstream