The Heisler Manual Screw/Twist Closer is designed to easily perform the manual operation of securing a twist style plastic lid onto a pail. This machine is easily adjustable to accommodate 3 to 7 gallon pails. The Twist Closer securely holds the pail while the twist plate rotates the plastic lid into its locked position.

Heisler offers a host of solutions for your pail handling needs including fully automated high speed lid placing, pail handle/lid orientation, lid sealing, lid detection, and palletizing.

**Machine Options**

- Stainless Steel
- Stand
- Casters
- Steel-It Paint
- Conveyor

**Machine Features**

- Compact Design.
  - Design allows for ease of adjustment.
- Heavy Duty Construction.

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The operator places a lid onto the top of the pail, then moves the pail into position under the twist plate. A “V” notch guide properly locates the pail under the twist plate. The operator concurrently operates the two buttons on the anti-tie down control unit to start the cycle. The pail clamp extends, holding the pail in position, preventing it from rotating during the closing operation. The head comes down and contacts the top of the lid. The twist plate rotates backward to allow the lid tabs to seat properly into the corresponding slots in the pail, then rotates forward to engage the lid locking tab. Releasing one or both of the buttons during the cycle will return all actuators to the home and stopped positions.

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Technical Specification | Manual Screw/Twist Closer
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Capacity | 2 to 7 Gallon Pails
Electric | None
Air | 80 PSI
Weight, net approximately | 275 lbs.