The **Heisler Automatic Plastic Lid Press** is designed to easily perform the manual operation of seating a plastic lid onto a pail. This machine is adjustable to accommodate 2 to 7 gallon pails. It securely compresses plastic lids onto pails, including all DOT specified pails. Small footprint makes it ideal to tight places.

Heisler offers a host of solutions for your pail handling needs including lid placing, pail handle/lid orientation, lid sealing, lid detection, and palletizing.

### Machine Operation

Pails travel on the belt conveyor to the lid press plate. When the pail interrupts the beam of the photo eye the conveyor will stop. The press plate will extend and press the lid onto the Pail. The conveyor will then start moving the lidded pail out from under the press plate. The conveyor will stop again once the next pail is in position. This process is repeated for each pail that enters.

### Machine Options

- Spare and Wear Parts Package
- Stainless Steel/Corrosion Resistant Materials
- Explosion Proof (Class 1, Division 1 or 2)
- Wash down NEMA 4 Electrical
- Casters
- Steel-it-Paint
- Allen Bradley MicroLogix

### Machine Features

- Completely Wired and ready for use
- Mac Manifolded Solenoid Valves
- Free Life Time Technical Phone Support
- 5 Foot Length

www.heislerind.com

*Denesters • Case/Tray Packers • Lid Placers • Palletizers Labelers • Bail-O-Matics • TurnTables • System Integration*

**HEISLER**

QUALITY, DURABILITY, SERVICE

“We are dedicated to the success of your project”

...choice labeling solutions™
Technical Specification

<table>
<thead>
<tr>
<th></th>
<th>Automatic Plastic Lid Press</th>
</tr>
</thead>
<tbody>
<tr>
<td>Speed</td>
<td>Up to 15 Pails per Minute</td>
</tr>
<tr>
<td>Controls</td>
<td>Pneumatic Logic</td>
</tr>
<tr>
<td>Electrical</td>
<td>220/440 VAC, 3 Phase, 60 Hertz</td>
</tr>
<tr>
<td>Air</td>
<td>20 CFM @ 80 PSI</td>
</tr>
<tr>
<td>Weight, net approximately.</td>
<td>1,000 Lbs.</td>
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</tbody>
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